



Northeastern Sheet Metal, Inc.

**Double Wall
Round Pipe &
Fittings**

Northeastern Sheet Metal manufacturers Double Wall Round Pipe and Fittings, custom made, to your specifications. Round ductwork can be supplied in a Spiral Lockseam or a rolled and butt-welded longitudinal seam.

The outer shell of the double wall ductwork can be supplied in various materials:

- Galvanized G-60, G-90
- Paintable "Paint Grip" Finish
- Stainless Steel 304 and 316
- Aluminum 3003-H14

The inner shell of double wall ductwork can be supplied in a solid or perforated material, with perforated being standard on ductwork and solid being standard on fittings. Contact the factory for specialty material availability.



Standard insulation is 1" thick fiberglass, with 2" & 3" thicknesses as an option. A mylar or glass cloth liner, to protect the insulation, is available. Other types of insulation are also available.

Round pipe can be supplied in lengths from 1 foot up to 20 feet long. On exposed systems 8'-6" long pieces are recommended for easy shipping and handling purposes.

Fittings are custom made for your specific project. All ends have a small end, slip-fit collar that slides into oval ductwork. Duraflange flange connectors are available, in stock, and are highly recommended.



Oval Pipe and Fittings are made in our New Hampshire Facility and delivered on our own trucks. With 11 trailers, we can meet even the most critical delivery schedules.

Northeastern Sheet Metal manufacturers to SMACNA standards.

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